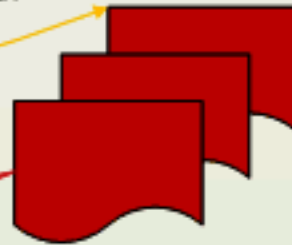


PURCHASE ORDER  
GENERATED BY ITT



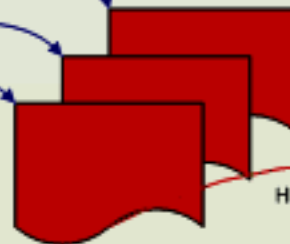
PURCHASE ORDER  
SENT TO HLS



HLS ORDERS NEEDED  
PARTS FROM VENDORS



VENDORS INVOICE HLS  
FOR NEEDED PARTS



HLS INVOICES ITT



ITT PAYS HLS  
FOR INVOICED PARTS



# PAPER FLOW HLS KITTING PROCESS